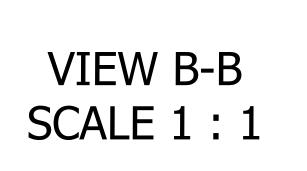
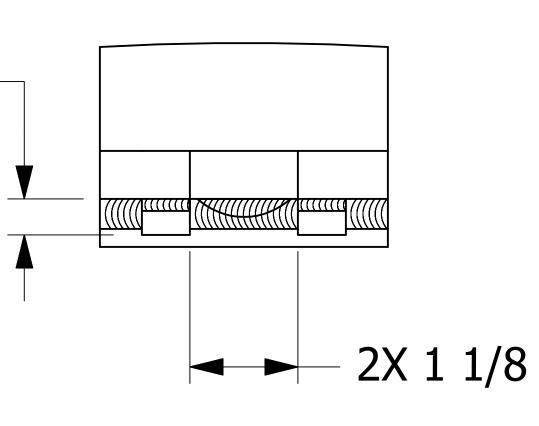


1.	Т	-				<		<b></b>			
ON T			PRODUCTION DATE:	10/7/1998	ES ES	97(	)2	TM	<b>C</b> 2	05	
	DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE. THIRD ANGLE PROJECTION		PROTOTYPE DATE: 10/7/1998 APPROVED FOR PRODUCTION BY: ACC		PROJECT #	980	918	PART #:	SHEET #:	OF	
					MATERIAL: CARBON STEEL						
	X.XXX: ANGULAR:	±.015 ±1°	PROTOTYPE BY:	SAB		MANWAY COVER 20" 6-BO					
	X.XX:	±.03	CHECKED BY:	ACC							
	UNLESS OTHERWISE S DIMENSIONAL TOLE FRACTIONAL:		DRAWN BY:	SAB	SALCO PRODUCT					UCT	
<b>–</b>					REV	BY	DATE	DESCRIPTI	ON		
					A	SAB	12-3-99	UPDATED		AL SPE	
2X (1/16) 2X (Ø1)					B	CHL	2-24-00	UPDATED			
					С	CHL	8-14-00	CHANGED	DIM 11.	69 TO	
					D	CHL	10-25-00	REPLACED TABS	A9666	W/A14	
					E	CHL		AAR APPRO			
					F	REH		UPDATEDV SURFACE		,	
								UPDATED			
\					G	CHL		ADDED NO			
					Н	GDS	5-18-12	REPLACED		WITH	
								NOTE; ADE WELD NOT	DED 4X		
					I	RJP		A33252; C42810 WAS TN WAS (12 13/64); REMOV			
								TMCDR205			
					1	RJP		WAS 4.00; ADDED NOTE			
					К	RJP		C46023 W/		•	
						CHL	4-4-19	E-089005		-008; A	
AAR APPROVAL # E-182114.								REMOVED QAP4A-1 NOTI WELD NOTE TO D-008; A			
N	JIE:										

AAR APPROVAL # E-182114.



4X (3/8) —



	н
SALES DRAWING SALES DRAWING SALES DRAWING	
NOTE; Q-2.15.7 WAS QAP4C-1; UPDATED 008; ADDED D-005 NOTE; AAR # WAS	-
L0; HINGE WELD WAS 3/8"; 4.00 +.00/06 NOTE 6; ADDED "SALCO" TO ENGRAVING EOMETRY TO SLOT	
MCR205C1 & TMCDSC1MF; A28439 WAS AS TMCHS4A; 2X .06 WAS .063; (12 3/16) EMOVED 4X (11 61/64), 4X .65, & QAP5A-1 50 & LOT CONTROL NOTE, UPDATED	С
WITH A33252 HEAT/LOT NOTE REPLACED A14392 W/A29293, MBOL, ADDED PART NUMBER TO RING	
/AS E-989070 V/A14392 & UPDATED LEADERNOTE ON	-
59 TO 11.96	- B
JCTS, INC. BOLT	-
OF 1 SCALE: 2:3	A
055	